REVIEW

Nanoparticles for the Treatment of Bone Metastasis in Breast Cancer: Recent Advances and Challenges

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Abstract: Although the frequency of bone metastases from breast cancer has increased, effective treatment is lacking, prompting the development of nanomedicine, which involves the use of nanotechnology for disease diagnosis and treatment. Nanocarrier drug delivery systems offer several advantages over traditional drug delivery methods, such as higher reliability and biological activity, improved penetration and retention, and precise targeting and delivery. Various nanoparticles that can selectively target tumor cells without causing harm to healthy cells or organs have been synthesized. Recent advances in nanotechnology have enabled the diagnosis and prevention of metastatic diseases as well as the ability to deliver complex molecular "cargo" particles to metastatic regions. Nanoparticles can modulate systemic biodistribution and enable the targeted accumulation of therapeutic agents. Several delivery strategies are used to treat bone metastases, including untargeted delivery, bone-targeted delivery, and cancer cell-targeted delivery. Combining targeted agents with nanoparticles enhances the selective delivery of payloads to breast cancer bone metastatic lesions, providing multiple delivery advantages for treatment. In this review, we describe recent advances in nanoparticle development for treating breast cancer bone metastases.

Keywords: breast cancer, bone metastasis, nanoparticle, drug delivery

Introduction

Breast cancer (BC) is the primary cause of cancer-associated morbidity, disability, and mortality in women globally. According to the World Health Organization, 2.3 million women worldwide were clinically diagnosed with BC in 2020, among which 685,000 women died from the disease.¹ Metastasis to vital organs remains the leading cause of death in patients with BC.² The evolution of solid tumor metastasis is a complex process involving cell invasion from the primary tumor, circulatory system infiltration and extravasation, and distant growth.³ As the tumor progresses, a locally supportive and receptive microenvironment known as the pre-metastatic niche prepares the tumor cells to colonize before these cells reach distant organs, thus facilitating tumor settlement and metastasis.⁴ Some cells that escape from the primary tumor successfully colonize distant organs, whereas most circulating tumor cells are recognized and eliminated by the immune system. Once circulating tumor cells colonize the bone microenvironment, they are referred to as disseminated tumor cells.⁵ Different BC subtypes have specific organ preferences for metastasis, with estrogen receptor-positive (ER+) BC showing a propensity for bone metastasis and triple-negative BC typically spreading aggressively to internal organs.⁶

Because of its rich vascular supply and the chemo-attractiveness provided by stromal cells, osteoblasts, and osteoclasts that produce large amounts of growth factors and prostaglandins, the bone microenvironment is suitable for tumor cell attachment and proliferation. After reaching the skeleton, disseminated tumor cells settle into a suitable environment or ecological niche.^{7,8} This may be partly because bone sinuses have a discontinuous endothelium that facilitates the passage of hematopoietic and other cells, as well as interactions between the tumor and vascular system, leading to a metastatic preference for bone tissue. Various factors increase the likelihood that breast cancer cells will

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metastasize to the skeleton.⁹ Relatively slow blood flow through the bone marrow and the presence of adhesion receptors on endothelial cells in the bone marrow capillaries support the localization of cancer cells in the bone. These features, together with a bone marrow environment rich in growth factors and cytokines, promote the progression of bone metastasis.¹⁰ (Figure 1) Bone metastases affect 80% of patients with advanced BC, causing several bone-related complications such as nerve compression, pathologic fracture, and hypocalcemia.¹¹ Bone metastases markedly reduce overall survival and lead to poor quality of life for patients because of pain, fatigue, and skeletal-related events (SREs).¹² SREs resulting from bone metastases are associated with painful complications that adversely impact mobility, the ability to perform daily tasks, quality of life, and the psychological well-being of afflicted patients, thus greatly increasing the burden of BC bone metastasis (BCBM).¹³

Bone metastasis is caused by a feed-forward loop of cancer cells, osteoblasts, and osteoclasts, which promotes tumor development and osteoclast activity.¹⁴ Osteoblasts, as the most abundant cells in the skeletal tissues, regulate initial cancerinduced osteogenesis and subsequent osteoclast formation through growth factors, such as receptor activator of nuclear factor- $\kappa\beta$ ligand (RANKL), osteoprotegerin, and sclerostin.¹⁵ Although the hard bone matrix restricts the growth of tumor cells, bone contains nutrients and growth factors that support tumor development via the osteolytic–metastatic cycle. Simultaneously, the increased osteoclast activity leads to the release of nutrients and growth factors in the bone matrix, facilitating the viability and proliferation of tumor cells.¹⁶

The predominant form of BCBM primarily involves osteolytic metastases characterized by increased osteoclast-mediated bone resorption at the tumor-bone interface, leading to abnormal bone breakdown. Currently, two main strategies are used to



Figure I Bone metastases from breast cancer.

treat bone metastases: inhibition of cancer cell growth and inhibition of osteoclast activity. Although several recently approved drugs can relieve bone-related complications, the fatality rate remains significantly high because of drug resistance.¹⁷ Proper integration of systemic and bone-targeted drugs, as well as precision medicine, is necessary to accurately identify high-response patients and effectively treat BCBM. Through recent advances in nanotechnology, nanomedicines have emerged as a potential treatment strategy for BCBM. In this review, we discuss the challenges of BCBM treatment and recent advances in drug-carrying nanoparticles (NPs), which may help improve the prognosis of patients with BCBM.

Biological Processes of Bone Metastasis

Bone metastasis results from interactions of metastatic cancer cells with bone microenvironments, a phenomenon that is in line with Paget's "seed and soil" hybrid hypothesis proposed in 1889.¹⁸ The development of BCBM is a complex process involving interactions among bone macrophages that phagocytose cancer cells and osteoblasts that disrupt the normal process of bone remodeling.¹⁹ The bone tissue matrix is densely calcified; however, its internal cavities are comprised of well-vascularized bone marrow. Diffused metastatic cancer cells first localize near the bone endosteal surface and interact with various types of bone marrow cells to form micrometastatic colonies known as metastatic ecotopes.²⁰

The osteo-microenvironment is a unique and dynamic space containing osteoblasts, osteoclasts and their precursors, hematopoietic and immunological proteins, stromal cells, adipocytes, fibroblasts, endothelial cells, and the extracellular matrix that contains many growth and/or signaling factors. Slow blood flow, mechanical properties, chemokines, and growth factors promote tumor cell development in bones.²¹ Furthermore, the bone marrow contains abundant sinusoidal blood vessels that facilitate the migration of tumor cells into circulation. Tumor cells migrate to the bone wall niche, where they colonize and form dormant cancer cells that can be reactivated when inhibitory signals are removed. The primary tumor produces cytokines that create a pre-metastatic niche in the bones.²²

BC inhibits the secretion of osteoprotegerin from osteoblasts and stromal cells through the production of parathyroid hormone-related protein. Additionally, BC stimulates RANKL expression in osteoblasts, causing excess osteolysis, and promotes bone metastasis via the RANK–RANKL signaling pathway. Elevated RANKL levels hyperactivate osteoclastogenesis and bone resorption, facilitating the invasion of metastatic clones into the bone. Both osteoblasts and osteoclasts produce several trophic elements and cell factors, including transforming growth factor- β , vascular endothelial growth factor, insulin-like growth factor, bone morphogenic proteins, and calcium. These factors promote the external growth of tumors, thereby triggering a malignant chain of events that facilitates skeletal damage and tumor advancement.^{23,24} In contrast, osteoprotegerin, secreted by osteoblasts, inhibits the RANK/RANKL signaling pathway and negatively regulates osteoclastogenesis.

Elevated Jagged1 expression in BCBM activates the Notch signaling pathway in osteoblasts, inducing the growth of Jagged1-expressing cancer cells by promoting interleukin-6 secretion or transforming growth factor- β secretion during bone destruction.²⁵ Notably, the "vicious cycle" between tumor growth and osteolysis exacerbates the progression of BCBM, leading to life-threatening bone-related events that severely reduce patient survival and quality of life (Figure 2).

Cancer-related fibroblasts in the tumor stroma contribute to the proliferation of tumor cells in bones by producing C-X-C motif chemokine ligand 12 (CXCL12).²⁶ CXCR4 and CXCR7 overexpression in BC cells induces CXCL12 gradient chemotaxis, which facilitates bone colonization.²⁷ Moreover, high CXCR4 expression in BC is related to an increased occurrence of remote and bone metastases.²⁸ The CXCL12–CXCR4 axis induces cancer cells to release osteoclastogenic factors, enhancing bone metastasis.²⁹ Targeted therapies directed against this signaling axis may be clinically important for treating metastatic bone tumors.

Limitations to Therapeutic Drug Design for BCBM

Current treatments for BCBM focus on pain management, addressing or reducing the risk of SREs, and inhibiting tumor progression.³⁰ The main treatment strategies involve surgery, external radiation therapy, biotherapy, chemotherapy, endocrine therapy, bio-targeted therapy, and immunotherapy.²⁴ The goal of surgery is to improve the survival and quality of life of patients with smaller or solitary bone metastases by preventing pathologic fractures or by relieving localized pressure. However, its benefits are limited for patients with larger or multiple bone metastases.³¹

The structure of the bone sinus and slow local blood flow hinders local drug accumulation following systemic administration of chemotherapy drugs, limiting their therapeutic efficacy against bone metastases.³² This may be attributed to the



Figure 2 Vicious cycle in the bone microenvironment of breast cancer bone metastases.

unique histologic characteristics of bone, which serves as a blood–bone marrow barrier formed by lining cells that prevent the entry of large amounts of exogenous substances from the bone surface.³³ Increasing the drug dosage to reach therapeutic levels in bone may result in intolerable toxicity in critically ill patients.³⁴ Additionally, the density of the extracellular matrix associated with osteoblastic bone metastases reduces drug permeation and accumulation in metastatic sites, thereby decreasing drug uptake by cancer cells or alternative target cells.³⁵ Chemotherapeutic agents produce Jagged1 in osteoblast cells via the reactive oxygen pathway, which promotes cancer cell dissemination to the bone and chemotherapy resistance,³⁶ eventually leading to serious clinical problems such as myelosuppression and abnormal bone metabolism.³⁷ Additionally, long-term utilization of antiresorptive medications causes severe complications, such as osteonecrosis of the jaws and renal failure.³²

To effectively target bone/mineralized tissue, systemic drug delivery systems (DDSs) must cross the blood-bone marrow barrier, including the sinusoidal capillary fissures of the bone marrow, which are approximately 80–100 nm in diameter.³⁸ Therefore, the development of alternative approaches for treating BCBM, particularly to overcome the challenges of drug delivery, is an important area of study. Nanomaterial-based DDSs have been increasingly recognized as a therapeutic option for various tumor types because of their ability to cross biological barriers to enhance drug

delivery.³⁹ Emerging therapeutic approaches involve the use of NPs for direct drug delivery to secondary bone–tumor sites to improve the treatment of bone metastases (Table 1).

NPs in Cancer Bone Metastasis Diagnosis

Early diagnosis of metastases is essential for effective treatment. Current standard imaging methods for detecting bone metastases include X-ray, bone scintigraphy, and computed tomography (CT), all of which assess the stromal response of cancer cells within the bone marrow rather than characterize the cancer lesion. This factor limits the detection of early metastases and assessment of the treatment response.³⁰ NPs have been developed to target and image BCBM at the macro- and micro-scales.⁶¹ The use of contrast agents, such as NPs and magnetic NPs, overcomes inherent imaging limitations and enables targeted imaging.⁶² Available nanotools for early cancer detection and targeted therapy can be categorized as organic and inorganic particles. Organic nanotools include liposomes, polymeric micelles, dendrimers, and nanocantilevers.⁶³ Imaging of bone metastases, in which inorganic NPs with heavy atoms were coated with metastatic-targeting entities, revealed different X-ray attenuation characteristics in damaged bone compared with those in normal bone.⁶⁴ Prolonged blood

Classification	Ligand	Loaded Drug	Target	References [40]	
PEG	ALN	Cisplatin	Bone		
Liposomes	ALN and LMWH	DOX	Bone	[41]	
Calcium phosphosilicate			Tumor cells	[42]	
Triptolide	ALN	PTX or DTX	Bone	[43]	
PLGA	IR780			[44]	
CpG-loaded MOF	ZOL			[45]	
Poly(2-methacryloyloxyethyl phosphorylcholine-co	ALN	DTX	Bone	[46]	
-n-butyl methacrylate).					
Poly(vinylpyrrolidone) and tannic acid core	ZOL	DTX	Tumor cells	[47]	
Polymer poly(propylene sulfide) 35-b-poly		GANT58		[48]	
[(oligoethylene glycol)9 methyl ether acrylate]17 (PPS135-bPOEGA17)					
SPFeNOC			Tumor cells and	[49]	
			osteoclasts		
Poly-[(propylene sulfide)-block(alendronate	ALN	GANT5	Bone	[50]	
acrylamide-co-N,N-dimethylacrylamide)] [PPS-b-P					
(Aln-co-DMA)]					
PEG	ALN	DOX	Bone	[51]	
PEG-PLGA		Arsenic-	Osteogenic niche	[52]	
		manganese nanocrystals			
RGD peptide-modified PLGA		QI and icaritin	Tumor cells	[53]	
Zeolitic imidazolate framework-8-capped Cu2-XSe c		CDT and PTT	Tumor cells and	[54]	
		CD F and F F F	osteoclast	[9.1]	
Polymer	ALN	Cisplatin and	Bone	[55]	
l'olymen		zoledronate	200	[00]	
Novel oxygen vacancy-rich tungsten bronze		PTT	Bone	[56]	
PLGA-ZOL	Superparamagnetic iron	PTT	Bone	[57]	
	oxide (Fe_3O_4) and ICG		20110	[[3,]	
	SPIO	Furin	Bone	[58]	
ZIF-8	HA/ALN	NF-κB inhibitor	Bone and tumor cells	[50]	
PLGA	ALN-TPGS and FA-TPGS	PTX	Bone and tumor cells	[60]	
	ALIN-TEGS allu FA-TEGS		Bone and tumor cells		

Table I Nanoparticle-Based Targeted Drug Delivery System for the Treatment of Breast Cancer Bone Metastasis

Abbreviations: ALN, alendronate; CDT, chemodynamic therapy; CpG, cytosine-phosphate-guanosine; DOX, doxorubicin; DTX, docetaxel; FA, folic acid; HA, hyaluronic acid; ICG, indocyanine green; LMWH, low-molecular weight heparin; MOF, metal-organic framework; PEG, polyethylene glycol; PLGA, poly(lactide-co-glycolide); PTT, photothermal therapy; PTX, paclitaxel; ZIF-8, SPIO, superparamagnetic iron oxide; TPGS, tocopheryl PEG succinate; ZIF-8, zeolitic imidazolate framework-8; ZOL, zoledronic acid.

circulation and enhanced interaction with tumors are keys to NP accumulation at tumors. NP contrast agents for magnetic resonance imaging offer advantages over conventional contrast agents, such as higher sensitivity and an extended blood circulation time.⁶⁵ Radionuclide imaging has also been used to image radiolabeled NPs in metastatic breast cancer. Gamma scintillation scans were performed using Technetium-99m as a radionuclide marker for NPs.⁶⁶

NPs in Cancer Bone Metastasis Therapy

Nanomedicine is a promising strategy for treating bone metastases. This approach is designed to improve the therapeutic index through passively-targeted, actively-targeted, and stimulated drug-releasing strategies to deliver drugs to tumor sites while reducing accumulation in non-targeted tissues.⁶⁷ NPs are a fundamental component of nanotechnology. The successful delivery and therapeutic efficacy of nanomedicines are strongly affected by the size, shape, and surface properties of the NPs.⁶⁸ These NPs can be fabricated from metals, metal oxides, carbon, polymers, lipids, proteins, nucleic acids, and other materials via bottom-up or top-down strategies.⁶⁹ NPs have numerous advantages, such as small particle size, high stability, high solubility of insoluble drugs, and low drug toxicity. Nanocarriers 70–100 nm in size are commonly used for bone targeting. Nanomaterials modulate the cytoskeletal dynamics of cancer cells, and multi-walled carbon nanotubes that can attach to cell membranes alter stiffness and mobility, impacting the biomechanical character-istics of tumors.⁷⁰ (Figure 3).

NPs concentrate at tumor locations through the enhanced vascular permeability and retention (EPR) effect. Nanocarriers penetrate cancer cells via endocytosis, constituting a form of passive drug targeting.⁷¹ Actively targeted NPs exploit the EPR effect to enter tumor tissue and bind to cancer cells by recognizing tumor biomarkers through specific ligands. Additionally, active targeting can enhance the EPR effect by facilitating the entry of NPs into the tumor mesenchyme, where particles already adhering to cancer cells reduce the concentration of free NPs in the mesenchymal space.⁷² (Figure 4) Surface molecular modifications of NPs can direct the NPs to their targets, thus enhancing drug accumulation at tumor sites. By incorporating reactive ligands, NPs can liberate therapeutic agents spatially and temporally in response to the local microenvironment or external stimuli.⁷³ In addition, preclinical animal research on pH-responsive NPs loaded with chemotherapeutic drugs demonstrated increased drug activity in acidic tumor environments compared with that after pH-unresponsive NP or free drug administration.⁷⁴

Surface-engineered NPs can improve drug targeting, facilitate drug crossing of the blood-bone marrow barrier, reduce clearance, and extend the circulation time.⁷⁵ NPs smaller than 50 nm can easily enter most cells, whereas NPs smaller



Figure 3 Passive targeting of nanoparticles for anti-tumor effects.



Figure 4 Active targeting of nanoparticles for anti-tumor effects.

than 20 nm can circulate through blood vessels. Thus, NPs deliver drugs to cancer cells while healthy cells are unaffected.⁷⁶ NPs are surrounded by several organic or inorganic coatings that determine the properties of NPs, thereby increasing the drug concentration within the tumor and decreasing systemic toxicity, drug biodistribution, circulation time, and targeting ability in healthy tissues.^{77,78} The size, shape, charge, and density of NPs must be controlled to avoid renal clearance and clearance by the mononuclear phagocyte and reticuloendothelial systems to maximize their circulation times.^{79,80} The functions of NPs can be enhanced through controlled synthesis, functionalization, or modification by polymers to enhance the carrier requirements and greatly extend their blood circulation time, which is a desirable property for NP storage into bone tissue.⁴⁰

Because of the low permeability of the blood-bone marrow barrier, the size of NPs plays an important role in permeation.⁸¹ Various structural factors are incorporated into NP assemblies to manipulate the size, shape, charge, surface functionality, and stimulus responsiveness to improve drug stability during transport and enable selective drug delivery and effective tumor penetration to overcome blood-bone marrow barriers and ultimately enhance therapeutic efficacy.⁸² The transendothelial pathway is a metabolically active process that requires endothelial cells to re-arrange

their structure to present vesicles that can absorb NPs and further deliver them to nearby tumor cells, as well as help NPs pass through the blood-bone marrow barrier.⁸³ In the tumor setting, pro-inflammatory cytokines cause endothelial cells to lose their junctional integrity. The gaps between endothelial cells are enlarged, which allows NPs to extravasate from the vascular system into diseased tissue, thus overcoming the blood-bone marrow barrier.⁸⁴

NP carriers have shown promising outcomes in patients with cancer and in various clinical trials. Notably, NPs are designed to efficiently deliver therapeutic agents to lesion sites and reduce multidrug resistance, demonstrating their potential for treating metastatic BC (Table 2).⁸⁵ Targeted NPs can carry various active substances, including antitumor drugs, small interfering RNA (siRNA), proteins, and contrast agents for the diagnosis and treatment of bone metastases.⁸⁶ Using NPs to treat metastases prolongs the circulation time and prevents the premature clearance or degradation of the active drug, thereby increasing drug accumulation at the metastatic site.⁸⁷ Bisphosphonates (BPs) have a high affinity for hydroxyapatite and thus attach to NPs.²⁴ In addition to their ability to target tumors and their prolonged circulation time in the body, NPs can improve the immunosuppressed tumor microenvironment and activate tumor-killing T-cells, thus improving the therapeutic effect of tumors while reducing the therapeutic dosage of medications and toxic adverse effects on normal organs.^{88,89} NPs currently available for drug delivery include polymer conjugates, lipid-based carriers such as

Carrier	Payload(s)	Status	Phase	Enrollment	NCT	Ref.
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Completed	2	50	NCT00662129	
Nanoparticle albumin-bound paclitaxel	Paclitaxel	Completed	2	50	NCT00110084	[91]
Nanoparticle albumin-bound paclitaxel	Paclitaxel albumin	Completed	2	32	NCT00654836	
Paclitaxel albumin nanoparticle	Paclitaxel albumin	Completed	2	72	NCT00251472	
Nanoparticle albumin-bound paclitaxel	Albumin-bound paclitaxel	Completed	I	8	NCT03505528	[<mark>92</mark>]
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Completed	3	799	NCT00785291	[93]
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Active	2	40	NCT00609791	[94]
Nanoparticle albumin-bound paclitaxel	Paclitaxel	Active	2	40	NCT01463072	[95]
Nanoparticle albumin-bound paclitaxel		Completed	2	41	NCT00479674	
ABI-007	Paclitaxel	Completed	2	100	NCT00046514	[96]
ABI-007	Paclitaxel	Completed	3	460	NCT00046527	
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel	Completed	2	59	NCT00733408	
Nanoparticle albumin-bound paclitaxel	Albumin-bound paclitaxel	Terminated	2	10	NCT01207102	
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Completed	1	24	NCT00637897	
Nanoparticle albumin-bound paclitaxel	Albumin-bound paclitaxel	Completed	1/2	30	NCT00748553	
Nanoparticle albumin-bound taxane	Paclitaxel	Completed	2	258	NCT01746225	[97]
Nab-paclitaxel	Paclitaxel	Terminated	2	66	NCT01416558	
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Terminated	1/2	27	NCT00934895	
Paclitaxel albumin nanoparticle	Paclitaxel albumin	Terminated	2	16	NCT00607438	
Nanoparticle albumin-bound paclitaxel	Albumin bound paclitaxel	Completed	2	60	NCT00709761	[98]
Pathotropic nanoparticles bearing a dominant	Dominant negative cyclin GI	Completed	1/11	20	NCT00505271	
negative cyclin GI construct	construct					
Nanoparticle albumin-bound paclitaxel	Albumin-bound paclitaxel	Completed	2	60	NCT01763710	[99]
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Terminated	1/11	9	NCT01938833	
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Completed	2	15	NCT00821964	[100]
Nanoparticle albumin-bound rapamycin	Albumin-bound rapamycin	Completed	1	2	NCT02646319	
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Active	2	63	NCT01730833	
Paclitaxel albumin-stabilized nanoparticle	Paclitaxel albumin	Completed	2	60	NCT00407888	
Albumin-bound nanoparticle paclitaxel	Albumin-bound paclitaxel	Completed	I	20	NCT03304210	
Nanoparticle-based paclitaxel	Paclitaxel	Completed	3	1229	NCT01583426	[101]
Nanoparticle albumin-bound paclitaxel	Albumin-bound paclitaxel	Completed	I	9	NCT01493310	
Nanoparticle albumin-bound paclitaxel	Albumin-bound paclitaxel	Recruiting	I	57	NCT05422794	
NK105	Paclitaxel	Completed	3	436	NCT01644890	[102]
Nanoparticle albumin-bound paclitaxel	Albumin-bound paclitaxel	Recruiting	2	70	NCT03606967	

Table 2 Nanoparticles for Metastatic Breast Cancer

liposomes and micelles, dendrimers, carbon nanotubes, and gold NPs.⁹⁰ The advent of NP-based DDSs has ushered in a novel era for BCBM therapy involving targeted drug delivery.

NPs Enhance Drug Biodistribution in BCBM

Nanocarriers are widely employed for drug delivery because of their pharmacokinetic properties, which improve drug bioavailability in systemic circulation and enhance drug availability in tumors; nanocarriers show high tissue targeting ability, low adverse effects, and high stability.¹⁰³ Recent studies of NP-based DDSs led to improvements in the EPR effect in bone metastasis. DDSs for bone metastasis therapy often target hydroxyapatite and $\alpha\nu\beta3$ integrin, a unique mineral present in bone. CD44 expression is important in the interactions between metastatic BC cells and myeloid epithelial cells, as it enhances cancer cell propagation, invasion, metastasis, and angiogenesis. Its expression also influences the effectiveness of chemotherapeutic agents.¹⁰⁴

Polyethylene glycol (PEG)-coated NPs are widely employed to decrease complement activation, enhance plasma stability, and extend their circulation time, which are essential factors for effective tumor targeting.¹⁰⁵ (Asp)8-PEG-PCL NPs, which show biocompatibility, cellular permeability, bone specificity, and effectiveness as carriers and hydrophobic drug release systems, exhibit enhanced bone affinity in vivo through (Asp)8 linkage to PEG-PCL NPs. These NPs show high potential for delivering hydrophobic anticancer agents to bone niches and treating patients with BCBM.¹⁰⁶ Liposomal NPs accumulate in tumor cells through cell membrane-bound bilayers and surface modification with PEG can extend their half-life and enhance their targeting ability.¹⁰⁷

Encapsulation of doxorubicin (DOX) into liposomes alters its tissue profile and pharmacokinetics, improving the therapeutic index compared with that of traditional adriamycin. By avoiding mononuclear phagocytes, DOX-loaded PEG liposomes experience a prolonged half-life and extended circulation time.¹⁰⁸ A preclinical study demonstrated that DOX-PEG -alendronate (ALN) self-assembled micelles delayed tumor development, decreased bone loss, and limited cardiotoxicity in mice compared with free DOX. Myocet is a non-PEGylated liposome of DOX citrate used to treat metastatic BC. Myocet has a different pharmacokinetic profile from traditional DOX, with lower cardiotoxicity but similar antitumor activity. Wong and Chiu¹⁰⁹ reported that co-encapsulation of vincristine and quercetin in PEG liposomes extended the circulation of drugs in the plasma and ensured controlled release of the drug in vivo. PEG liposomal DOX is DOX hydrochloride encapsulated in liposomes with methoxy PEG bound to their surfaces. PEG liposomal DOX has a mean half-life of 55 h in humans and has demonstrated substantial effectiveness in BCBM monotherapy and combination therapy, with a significantly increased circulation time. Additionally, flexible NPs carry drugs through the blood vessels and bone sinuses, and invisible NPs can circulate in the bloodstream to reach lesions while evading detection by the immune system.¹¹⁰

Precision-designed, targeted NPs can direct anticancer drugs to a specific site of action for precise treatment.¹¹¹ Bone-targeted ligands, including BPs, tumor-targeted ligands such as CD44, and local drug delivery, have been widely employed in nanotechnology-based therapies for bone metastases.¹¹² One strategy used to achieve this goal is modifying NPs to specifically target BCBM or its microenvironment. Several dosing strategies exist for treating bone metastases, including non-targeted drug delivery, bone-targeted drug delivery, and cancer cell-targeted drug delivery.⁵³ Collectively, preclinical studies indicate the potential of nanomedicines for treating BCBM.

NPs in BC and Skeletal System Drug Therapy NP Non-Targeting of BCBM

Non-target drug delivery relies on the EPR effect for NP enrichment at the tumor site. Tumor neovascularization, characterized by structural incompleteness and high permeability, enables NPs to penetrate the tumor mesenchyme. Incomplete lymphatic drainage at the tumor site limits the removal of NPs, leading to prolonged NP retention within the tumor.¹¹³ Adjei et al found that NPs ~150 nm in size localized in the bone marrow more easily than did larger NPs (~320 nm) and that NPs with a neutral surface charge showed higher bone marrow targeting efficiency than did NPs with a positive or negative surface charge. Notably, the size and surface potentials of NPs strongly affect their efficacy in bone metastasis. These two factors are critical for improving the efficacy of NPs.¹¹⁴ The EPR effect is based on the abnormal pathophysiological properties of the tumor microenvironment. Elevated interstitial fluid pressure in the tumor reduces the

pressure difference between the vasculature and tumor interstitium, disrupting the diffusion dynamics of nanomedicine from the vasculature to the tumor, thus weakening the EPR effect.¹¹⁵ An increase in interstitial fluid pressure in the tumor center to match the capillary pressure induces outward convection, rendering the tumor impenetrable to NPs, causing NP extravasation and decreased lymphatic clearance. Given that the EPR effect is related to differences in the vascular gap size between cancerous and normal tissues, NP accumulation in tumors is strongly affected by the NP size.¹¹⁶

Improving exudation of NPs at the tumor site is crucial for prolonging their circulation time in the bloodstream. A widely employed strategy involves surface modification with PEG. PEG modification prolongs circulation, improves stability, enhances half-life, and reduces immune cell uptake of NPs, thereby reducing systemic phagocytosis.¹¹⁷ Specifically, PEGylation induces the formation of a hydrophilic barrier around NPs, which extends their circulatory half-life by several-fold via repulsive spatial forces and reduces clearance through the mononuclear phagocyte system.¹¹⁸ Neutrally charged poly(lactic-hydroxyglycolic acid (PLGA) NPs have a longer half-life in the blood and enhanced accumulation in the bone compared with similarly sized anionic and cationic PLGA NPs.¹¹⁹

Polymeric and liposomal NPs are currently employed to deliver anticancer drugs via passive targeting; PEGylated liposomes are effective carriers for drug delivery.¹²⁰ PLGA-based NPs passively target tumors through the EPR effect and are transferred directly into the cytoplasm through the permeable cell membrane. To maximize efficacy through passive targeting, NPs must penetrate the tumor and release the drug. MM-DX-929 is a drug-free, non-targeted 100-nm PEG liposome with adequate stability in vitro and in vivo. Positron emission tomography assessment of the stratification of tumor deposition using a single pre-treatment with MM-DX-929 indicated that tumors with high MM-DX-929 deposition had significantly higher antitumor activity after multiple treatment cycles with different liposomal drugs.¹²¹ Non-targeted drug delivery may be more effective than active targeting because the expression of cell surface receptors may be persistently decreased by ligand-mediated NP–cell interactions. Non-targeted drug delivery has promising benefits, such as ease of design, strong antitumor effects, and a high potential for clinical translation, making this system a promising approach for treating BCBM.

NP Direct Targeting to Bone

Currently available bone-targeted therapies are designed to inhibit bone resorption, minimize complications, and prolong survival.¹²² BPs induce apoptosis in osteoclasts, which are responsible for bone erosion. BPs indirectly induce cancer cell apoptosis by inhibiting adenine nucleotide transposase through the accumulation of intracellular isopentenyl pyrophosphate. NPs utilize BPs to target the bone, release anticancer drugs, and inhibit cancer cells. The loaded drug can be secreted through chemical coupling of the nanocarrier or by physical encapsulation or adsorption through diffusion, carrier erosion, or chemical bond breakage.¹²³ Zoledronic acid (ZOL) is a representative third-generation BP that can be rapidly distributed into the bone, particularly in bone lesions with two phosphate groups, and can be absorbed by osteoclasts to slow bone resorption by inhibiting osteoclast activity.¹²⁴ Combining ZOL with other agents and delivering both drugs simultaneously to the site of bone metastasis inhibits cancer cells and osteoclasts and greatly reduces the necessary doses of less selective chemotherapeutic agents, thereby reducing dose-related adverse effects.¹²⁵ Several studies have been performed to investigate the delivery of anticancer drugs to the bone via BP-functionalized polymer-carriers. PLGA NPs loaded with ZOL and anchored with DOX showed favorable bone-targeting characteristics. ZOL-labeled NPs increased the bone preservation-capacity and disrupted cancerous tumors.¹²⁶

ALN is a common BP used to inhibit bone resorption, with a 10–20-fold higher binding affinity to cancer-infiltrated bones than to healthy bone tissues, resulting in effective NP delivery to the bone, prolonged retention, and controlled release of the encapsulated chemotherapeutic agent.¹²⁷ Otaka et al⁴⁶ developed a bone-targeting drug by adding an ALN unit to an amphiphilic polymer (2-methacryloyloxyethylphosphorylcholine-co-butyl methacrylate) loaded with DOX. Additionally, ALN-coupled PEG-modified calcium phosphate NPs used in bone metastasis therapy have shown good biocompatibility, biodegradability, and bone-targeting ability.¹²⁸

Dual-targeted chemotherapy for bone/tumor metastasis can be achieved by immobilizing folic acid on allylphosphonic acid-modified paclitaxel (PTX)-loaded PLGA NPs. Another approach involves the encapsulation of agents in PLGA NPs functionalized with ALN acid on the NP surface to promote active targeting of the bone microenvironment, which inhibits the development of metastatic skeletal lesions by regulating osteoclasts. Salerno et al¹²⁹ revealed that DOX-loaded PLGA and ALN NPs targeted the bone microenvironment and reduced the number of osteoclasts, thereby decreasing bone resorption in an in situ mouse model of BC translocation to the bone. Chaudhari et al¹²⁵ found that PLGA-PEG-ZOL NPs enhanced targeting via their strong affinity for infected bone, the EPR effect, their prolonged circulating half-life, and enhanced endocytosis. Moreover, ZOL-anchored PLGA NPs can be used to treat bone metastases. Overall, in vitro and in vivo studies demonstrated that PLGA NPs have good biodistribution and can inhibit primary tumors and bone metastasis, and alleviate bone erosion to some extent.

Wu et al⁴¹ coupled DOX-liposomes with ALN and low-molecular weight heparin to achieve bone targeting and prolong the liposome circulation time, respectively. Morton et al¹³⁰ developed a tailorable layer-by-layer nano-system that achieved precise DOX-targeted delivery to bone tissue. They used a layer-by-layer assembly of polyanionic poly (acrylic acid) and poly(cationic) poly(L-lysine) to encapsulate solid NPs, with the outer poly(acrylic acid)layer fitted using ALN as the bone-targeting molecule.

Recently, bone-targeted mesoporous silica NPs (MSNs) have been widely used in DDSs because of their large specific surface area, biocompatibility, and easy surface functionalization. For example, a ZOL-conjugated MSN nanodelivery system with internally enclosed gold nanorods (Au@MSNs) was constructed to deliver gold, which is toxic to cancer cells to bones.¹³¹ Compared with normal silica NPs, ZOL-anchored MSNs exhibited a four-fold increase in their binding capacity to bone. Additionally, ZOL-encapsulated MSNs significantly interacted with cancer cells, leading to increased cell death.¹³² Qiao et al¹³³ found that ZOL anchored to mesoporous silica-coated upconverting NPs can target osteoblasts to attenuate bone metastasis in early BC and that ZOL preferentially localizes to sites of high osteoclast activity and targets sites of bone metastasis.

Similarly, self-assembled pH-sensitive micelles functionalized with PEG and anchored to ALN showed increased accumulation in bones, with the NPs undergoing degradation and subsequently releasing their therapeutic load in the acidic tumor microenvironment for the treatment of BCBM.¹³⁴ Clementi et al¹³⁵ designed, characterized, and coupled a non-toxic PTX and ALN using PEG-(β -Glu)-dendrimer macromolecules, which ensured strong bone targeting through high hydroxyapatite binding. DOX-loaded PLGA-PEG-ALN showed higher efficacy in inhibiting BCBM than did free drugs or unloaded NPs. Huang et al⁵⁵ reported that functionalized coordination polymer NPs (DZ@ALN) co-delivered a cisplatin prodrug (DSP) and the antiresorptive drug, ZOL, for combination therapy. The multifunctional DZ@ALN, with a diameter of approximately 40 nm, can cross the fissures of bone marrow sinus capillaries and has shown excellent bone-seeking ability both in vitro and in vivo. DZ@ALN significantly inhibits tumor cell proliferation, relieves bone pain, and significantly suppresses osteoclast activation without causing significant systemic toxicity. The particle size of DSP-Zn@PEG-ALN NPs can be controlled by adjusting the volume ratio of the aqueous phase to the oil phase in the microemulsion. A particle size of approximately 55 nm allows exudation through the slits of the bone sinus capillaries (80 nm) and localization in transferred bone. In vivo biodistribution studies demonstrated that intravenously injected DSP-Zn@PEG-ALN NPs delivered approximately four-fold more platinum into bone metastases.⁴⁰ Pang et al⁴⁵ used surface-modified immune-stimulating cytosine-phosphate-guanosine-loaded metal-organic framework (MOF) NPs with the FDA-approved antiresorptive BP ZOL to enhance bone-targeting. These functionalized bone-targeted immunostimulatory MOF NPs bind tightly to calcium phosphates ex vivo and accumulate in bone tissue in vivo. Moreover, researchers developed PLA NPs loaded with DOX and encapsulating bone-targeting pamidronate for targeting malignant bone tumors. The biodistribution of radiolabeled pamidronate-NPs showed stronger bone-tumor accumulating capacity and longer retention time in vivo than those of non-targeting NPs.

Polyphosphates (polyP) are also utilized in bone-targeting systems. ZOL-anchored Ca-polyP nanomaterials/microparticles can maintain the morphogenetic and mineralization induction activities of polyP and the anti-osteolytic properties of BP.¹³⁶ Mann et al¹³⁷ proposed E-selectin-targeted porous silicon-based NPs for targeting bone marrow endothelial cells, demonstrating an eight-fold increase in their bone marrow targeting ability compared to non-targeted drugs in a mouse mammary metastasis model. The strategy for localizing these NPs in the bone marrow utilizes the unique properties of bone marrow capillary endothelial cells that express E-selectin and vascular cell adhesion molecule-1, which facilitate cell homing.¹³⁸ Zhao et al¹³⁹ reported that bone-targeted NPs DOX@ALN-(HA-PASP)CL inhibited bone resorption and tumor cell propagation by specifically releasing ALN and DOX at the site of bone metastases. Researchers developed a multifunctional and multi-responsive superparamagnetic iron oxide NP system that specifically targets bone metastasis sites to release furin inhibitory peptides via MMP2/9-triggered cleavage to exert anticancer and anti-osteoclastic effects.⁵⁸ Xiang et al¹⁴⁰ also developed indocyanine green-enhanced PTX prodrug NPs for advanced near-infrared imaging and chemotherapy. The hydrophilicity of indocyanine green confers enhanced assembly and colloidal stability to PTX prodrugs, as well as tumor bio-imaging and precision therapeutic capabilities, demonstrating preferential tumor accumulation and comparable anticancer efficacy while mitigating the systemic toxicity of chemotherapy.

Bone tissue-targeted therapy has overcome the inefficiencies of nanomedicine penetration and bone tissue accumulation, offering promising prospects for drug delivery in BCBM. Extensive research is necessary to improve the delivery and efficacy of nanomedicines for bone metastasis treatment. Studies of bone-targeted NPs are currently in the preclinical trial stage. Moreover, the metabolism of nanodrugs and their effects on healthy bone remains unclear, limiting the clinical translation of bone-targeted NPs. Hence, studies are needed to investigate the metabolism and safety of bone-targeted NPs in bone tissue.

Tumor Cell-Targeted Drug Delivery

Tumor-targeting ability is an essential feature of nanocarrier DDSs to improve the effectiveness of chemotherapeutic agents and protect normal cells from cytotoxicity.¹⁴¹ NPs modified with tumor-specific ligands partially facilitate drug delivery into the tumor, leading to higher local drug concentrations at the malignant tumor sites and lower off-target effects.¹⁴² NPs with high affinity selectively bind to targeted molecules, such as sugars, proteins, folic acid, transferrin, haptamers, or lipids, expressed on the cancer cell surface, thereby minimizing damage to non-cancerous cells.¹⁴³ The advantages of NPs include an improved drug therapeutic index, reversal of the multidrug resistance phenotype in tumor cells, bypassing of drug efflux, and selective targeting of tumor cells in addition to the potential to mediate slow drug release.¹⁴⁴ Optimization of the PEG structure can further enhance the tumor targeting and cancer cell internalization abilities of NPs.¹⁴⁵ Surface modification of P-NP-DDS is achieved by coupling ligand-like moieties to ensure efficient tumor targeting.¹⁴⁶ Chitosan-based nanocarriers exhibit strong tumor-targeting ability, primarily through pH-responsive drug delivery, utilizing the lower pH in the tumor region compared with physiological pH. Aminoplasmic protonation under acidic conditions leads to a prolonged circulation time and increased cellular penetration, facilitating the uptake of chitosan NPs by tumor cells.¹⁴⁷

CD44 expression is higher in various tumor cells than in normal tissues and is associated with the tumorigenicity, invasiveness, and lymphatic metastasis of tumor cells.¹⁴⁸ NPs targeting CD44 can precisely deliver antibodies to the tumor site, where they exert a therapeutic effect.¹⁴⁹ Furthermore, the CD44 receptor selectively binds to the extracellular matrix, particularly hyaluronic acid, and hyaluronic acid modification enhances nanocarrier internalization in tumor cells. The CD44 receptor is highly expressed in BC cells that have migrated to the bone tissue.¹⁵⁰ Niu et al¹⁵¹ constructed biomineralized MOF NPs carrying protein toxins with both bone-seeking and CD44 receptor-targeting abilities. Notably, the MOF NPs not only enhanced the attenuating effect of protein toxins in bone metastatic tumor cells but also synergistically intervened in crosstalk between osteoblasts and tumor cells to reduce SREs, such as bone loss. Lu et al¹⁵² showed that co-delivery of cyclobenzaprine and adriamycin using albumin NPs targeted primary BC and metastatic lymph nodes and inhibited tumor metastasis in vivo. Shen et al⁵⁹ developed a bone and tumor dual-targeting nanocarrier using an NF-κB inhibitor in zeolitic imidazolate backbone-8. These dual-targeted NPs aggregate in the bone under the guidance of bone-targeted ligands, and the modified cellular ligands contribute to NP absorption in cancer cells.

Integrin $\alpha V\beta 3$ is not expressed or is expressed at low levels in normal tissues and mature vascular endothelial cells. In contrast, this protein is highly expressed on the surface of tumor cells and neovascular endothelial cells and participates in tumor angiogenesis, invasion, and metastasis. Overexpression of integrin $\beta 3$ subunits by bone metastatic BC cells is an important target for targeted drug delivery in BCBM.¹⁵³ Ross et al¹⁵⁴ developed a carrier system capable of targeting integrin $\beta 3$ to deliver DOX; the system specifically localizes to mammary carcinoma bone metastases, enhancing the delivery of chemotherapy to BC cells. In addition to facilitating drug delivery to tumor tissues, the NP structure can modulate the function of tumor-associated macrophages, thereby improving the therapeutic efficacy toward BC.¹⁵⁵ Zheng et al¹⁵⁶ constructed a biomimetic nanoplatform (EMM@DJHAD) using engineered macrophage membranes and drug-carrying NPs, which

exerted a strong tumor-suppressive and analgesic effect by inhibiting μ -opioid receptors in a mouse model of bone metastasis. This biocompatible biomimetic nanoplatform can be used to treat BCBM. Thus, using receptors highly expressed by cancer cells, NPs can be finely modified for the specific tumor targeting of bone metastases.

Therapeutic NPs Against ER-Positive BCBM

Temporary and reversible phenotypic shifts in ER+ BC cells in bone microenvironments have the potential to shift the diffusion of ER+ BC cells from bone colonization to invasive secondary metastases.¹⁵⁷ In an estradiol-dependent ER+ BCBM mouse model, Er α increased the production of the tumor osteolytic factor parathyroid hormone-related protein, the number of osteoclasts at the bone–tumor interface, and osteolytic bone damage in an estradiol-dependent manner, which explains the propensity of ER+ tumors to develop osteolytic pathologies.¹⁵⁸ Considering the risk of bone metastasis in ER-overexpressing BC, augmenting ER-targeted therapy may provide new treatment avenues for this BC subtype and improve survival.

Li et al¹⁵⁹ developed a bio-compatible micellar nanomedicine, PPFA-cRGD, for targeted co-administration of drugs to tumors to enhance treatment efficacy, abrogate drug tolerance, and reduce side effects. Modifying peptides targeting the NP surface facilitated site-specific drug release, ensuring tissue-specific toxicity to the tumor tissue without affecting healthy tissues. This nanomedicine eliminated tumor cells in an in vitro organoid model and in vivo ER-positive BC model.¹⁵⁹ Chittasupho et al¹⁶⁰ demonstrated that encapsulating DOX using a LFC131 peptide-modified polyamidoamine dendrimer led to the targeting and inhibition of CXCR4 on the surface of ER+ BC cells. Paoletti et al¹⁶¹ proposed an innovative nano-delivery system based on hyaluronic acid involving a biologically active endogenous anionic polysaccharide functionalized with estradiol to produce an amphiphilic derivative, which can form soft NPs or nanohydrogels in water. The researchers investigated the adsorption of hydrophobic molecules by these estradiol-nanohydrogels through curcumin and docetaxel loading, and both inhibited the growth of ER+ BC. Zhang et al¹⁶² constructed pRNA-HER2aptsiMED1 NPs that selectively targeted HER2-overexpressing ER+ BC cells in vitro and in vivo. The NPs inhibited MED1 development and attenuated ER functions, thereby suppressing cancer cell propagation and tumor development. Tang et al¹⁶³ developed estrogen-functionalized PEG liposomes encapsulating epirubicin and PTX to improve the antitumor effectiveness of the drugs against BC cells and reduce undesirable off-target effects.

Echogenic NPs are liposomes that are conjugated to naturally derived estrone bioligands to avoid antagonism, prolong the circulation of carriers containing chemotherapeutic agents, and precisely target ER+ BC cells. Xiong et al¹⁶⁴ proposed a pharmaceutical-organic-inorganic self-assembling nano-system that combines DOX as a therapeutic agent for ER+ BC treatment, ferric chloride to induce apoptosis, and tannic acid to activate an intracellular cascade of superoxide dismutase-like reactions. NPs have the potential to greatly alter the treatment outlook for ER+ BC by expanding treatment options.

NPs for Gene Therapy Against BCBM

Gene therapy is an emerging area of BCBM treatment with the goal of treating the disease by regulating apoptosis and cell function at the genetic level.¹⁶⁵ siRNA is a promising tool for gene silencing because it can specifically inhibit cancer-related genes and help maintain homeostasis between osteoclasts and osteoblasts. Recently, there has been growing interest in using siRNA to target unique genes in cancer cells. However, delivering specific siRNAs to cancer cells in vivo is challenging for several reasons, such as their poor circulatory time and rapid degradation.¹⁶⁶ NPs can carry various genes to target cells and protect genes from nuclease damage and degradation.¹⁶⁷ NPs are widely used to treat bone metastases and accelerate bone formation during osteogenesis and can serve as vectors for gene targeting and bone loss inhibition when combined with siRNA.

Combining gene expression profile analysis with preclinical BCBM mouse modeling may improve the understanding of the different phases of metastatic progression. Several studies have revealed the molecular complexities of BCBM, demonstrating that tumor metastasis to the bone is not determined by a single gene or pathway.¹⁶⁸ Given that siRNA is readily degraded by serum nuclease and cleared by the kidneys, NPs 1–100 nm in size have been designed for siRNA binding and delivery.¹⁶⁹ NPs can function as siRNA carriers, enabling increased cellular uptake and integration into components with specific functions.¹⁷⁰ Endosomal pH-responsive NPs, designed to carry Rac1 siRNA and cisplatin,

delivered Rac1-targeted oligonucleotides and cisplatin to breast tumors and showed promising synergistic antitumor effects.¹⁷¹ Hammond et al¹⁷² proposed a multilayered NP for systemic co-delivery of siRNA and adriamycin for metastatic BC therapy. siRNA-loaded NPs exhibit enhanced cellular uptake and targeted gene knockdown. Wang et al¹⁷³ reported that treatment with siRNA-loaded lipid NPs increased siRNA uptake by MDA-MB-468 triple-negative BC cells in vitro, resulting in the suppression of target genes and inhibition of tumor development, invasion, and propagation in mice. Compared with traditional therapies that target cancer-related genes, gene therapy can potentially treat unresponsive cancer targets, address the problem of low bioavailability, evade immune system recognition, and deliver gene regulators.¹⁷⁴ Liposomal NPs are efficient carriers for delivering oligonucleotides, peptides, and siRNA-based BC gene therapeutics. In hormonally manipulated mice, target genes were suppressed, which inhibited tumor growth, invasion, and migration. Xu et al¹⁷⁵ developed an acid-sensitive bonded PEG-PLGA copolymer to encapsulate siRNA. Notably, PEG was degraded in an acidic tumor microenvironment, leading to the release of the siRNA into tumor cells. Overall, NPs can serve as delivery systems for gene modification, providing a new therapeutic approach for targeting BCBM.

Conclusion

In the last few years, many advances have been made in the field of nanotechnology, particularly in medical applications. Nanotechnology has gained widespread attention as a developing technology, showing promise in various disciplines that affect daily life. Rapid advances in nanotechnology have provided avenues for developing new anticancer strategies. Nanotechnology-based treatments can potentially overcome the limitations of surgery, radiotherapy, and chemotherapy for treating BCBM. NP-based drug delivery improves the effectiveness of cancer therapy while reducing toxicity to normal cells. More importantly, NPs can be designed to deliver multiple drugs for combination therapy, which is a trend in tumor therapy. Numerous targeted NPs have been developed for the diagnosis and treatment of bone metastases. NPs may revolutionize BCBM therapy by efficiently transporting drugs or genes by increasing the circulation time, improving the bioavailability, decreasing immune detection, and improving the delivery accuracy of chemotherapeutic agents.

However, most nanomedicines are still in the in vitro research stage and facilities for large-scale production are currently unavailable. Tumor heterogeneity in terms of the EPR effect and increased circulation time are key features that must be considered; however, these factors do not guarantee that the nanomedicine will enter the tumor site. Relying on the EPR effect alone is insufficient, particularly for poorly perfused tumors. Additionally, NPs suffer from poor penetration within the tumor and rapid clearance by the reticuloendothelial system. Therefore, further research is necessary to develop NP-based carriers capable of stimulating drug release into the tumor microenvironment. Nanotherapies are thought to be selective and effective for systematically delivering therapeutic drugs to metastatic cancer cells in the body.

Further studies in nanotechnology will improve the understanding of BCBM pathogenesis and lead to the development of effective nanomedicines for BCBM treatment. Designing multifunctional NPs for BCBM is a major trend. Although multiple functionalities may improve the therapeutic efficacy of BCBM, there are some limitations, such as poor reproducibility and complex preparation processes. Researchers should focus on developing simple but multifunctional NPs, which may have better clinical translational potential.

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Disclosure

The authors report no conflicts of interest to declare for this work.

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